

Work Order ID 71064

Tuesday, June 21, 2011 1:20:34 PM

*Ship today*

Page 1

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *11-06-21* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143
CHG001*8/16/21**for BG 11-6-21 (3)*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/21 sf (30)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*8/16/21**(73)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011 Start Qty: 3.00

Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 3.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-143 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

Cul/ep/21 (3)

u/6/21
MF
11-06-21

Picklist Print

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Work Order ID: 71064

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP RevC: as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

S-3 D3953-7 Spring Spacer		Manufactured	No			110	Each	34.0000	1	3			
------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	34	
65053	4	
69975	30	

S-3 D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	35.0000	1	3			
-------------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	35	
69611	4	
69974	31	

S-3 D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	12.0000	1	3			
--------------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST096	12	
69749	12	

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Work Order ID: 71064

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 3.00

Required Qty: 3.00

D3953-9

Manufactured No

110 Each

51.0000

2

6



Gas Spring Washer

Location

Loc Qty

Loc Code

ST096

51

69025

5

69973

46

D3953-11

Manufactured No

110 Each

6.0000

1

3



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

6

68232

6

D3953-15

Manufactured No

110 Each

10.0000

1

3



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST101

10

68233

10

D3953-17

Manufactured No

110 Each

23.0000

1

3



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST096

23

69603

23

D3969-1

Manufactured No

110 Each

4.0000

1

3



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

4

52889

4

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 71064

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 3.00

Required Qty: 3.00

AN3C11A



BOLT

Purchased

No

110

Each

14.0000

2

6



SP

Location

Loc Qty

Loc Code

ST351

14

116590

14

110

Each

47.0000

2



SP

AN3C15A



Bolt

Purchased

No

Location

Loc Qty

Loc Code

ST352

47

117792

47

110

Each

76.0000

2



SP

AN310-4



NUT

Purchased

No

Location

Loc Qty

Loc Code

ST324

76

117795

6

117872

20

118078

50

110

Each

1,202.000

4



12

MS21043-3



Nut

Purchased

No

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1130

112314

130

118077

1000

12

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 71064

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/21/2011

Required Date: 6/21/2011

Start Qty: 3.00

Required Qty: 3.00

MS24665-2-12

Purchased

No

110

Each

220.0000

2

6



COTTER PIN

Location

Loc Qty

Loc Code

ST308

200

118078

200

ST309

20

111499

20

NAS1149C0332R

Purchased

No

110

Each

1,630.000

4

12



Washer

Location

Loc Qty

Loc Code

FP-B

15

117291

15

ST297

1615

116304

55

117460

330

117887

830

118078

400

NAS1149C0432R

Purchased

No

110

Each

5,418.000

2

6



Washer

Location

Loc Qty

Loc Code

ST297

5418

116900

438

117291

4980

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)